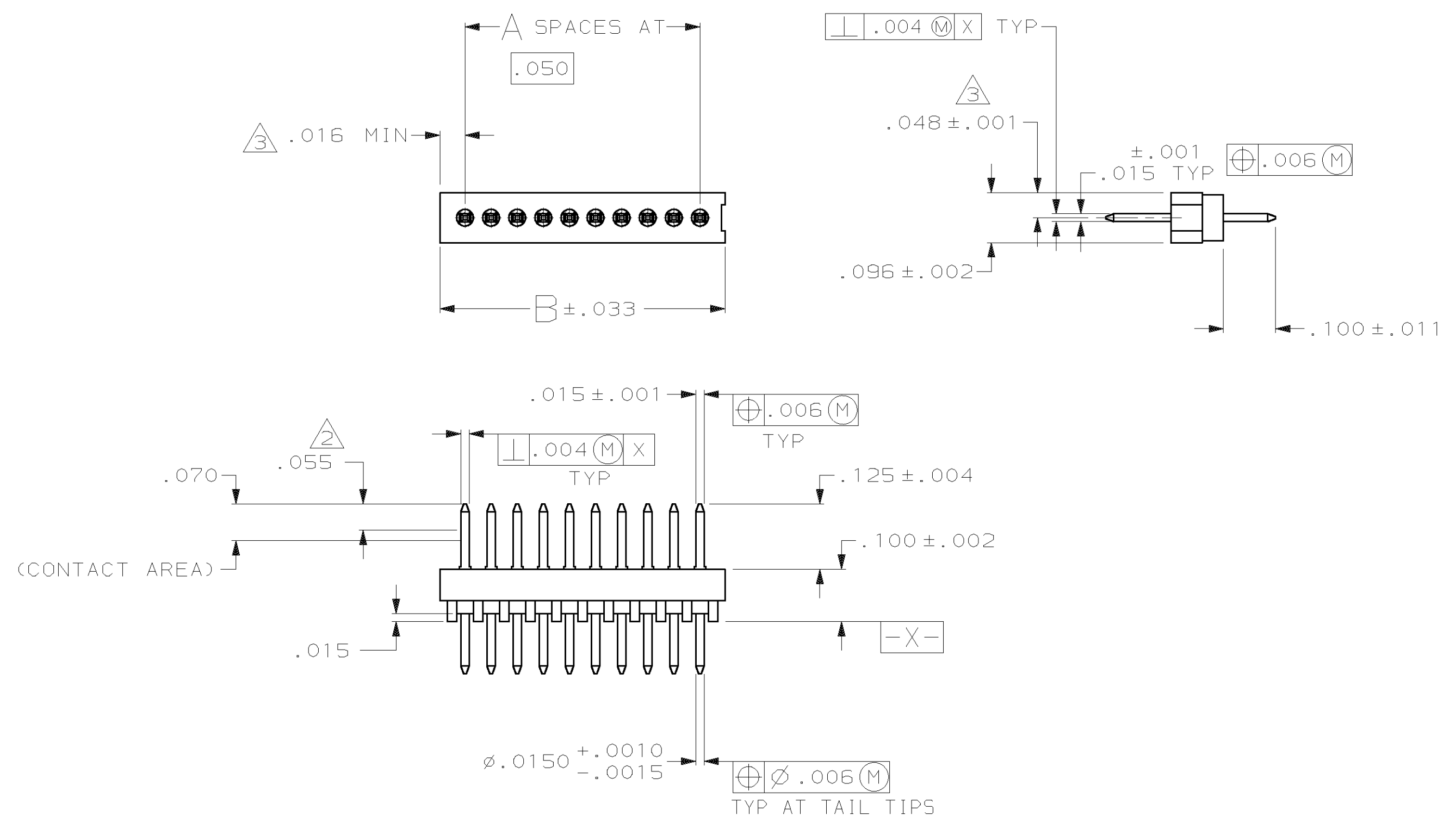
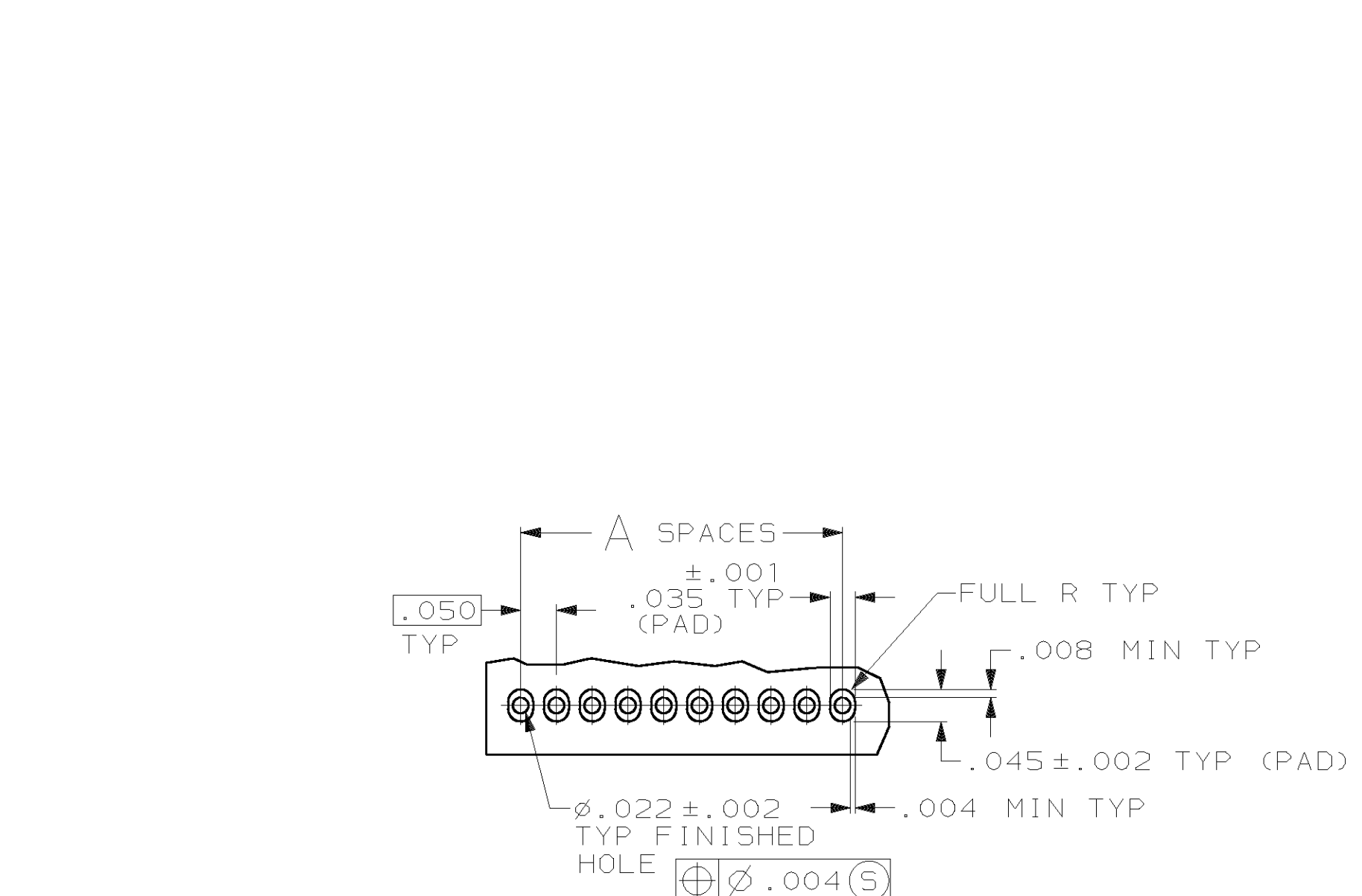


| LOC | | DIST | | P | | F | | ZONE | | LTR | | REVISIONS | | |
|-----|----|------|--|---|--|---|--|------|--|-----|--|----------------------|---------|-------|
| AD | 00 | | | | | | | | | | | DESCRIPTION | DATE | APPD |
| | | | | | | | | | | | | REV PER 063A-0519-04 | 11NOV04 | JR/DS |



- 1 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD; ALL OVER .000050 MIN NICKEL
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 4 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 5 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL



| | | | | | |
|----|----------|-------|------------|-------------|------------|
| 1 | 1.315 | 25 | 26 | 7-104178-0 | |
| 2 | 2.515 | 49 | 50 | 6-104178-9 | |
| 3 | 2.265 | 44 | 45 | 6-104178-8 | |
| 4 | 2.015 | 39 | 40 | 6-104178-7 | |
| 5 | 1.765 | 34 | 35 | 6-104178-6 | |
| 6 | 1.515 | 29 | 30 | 6-104178-5 | |
| 7 | 1.365 | 26 | 27 | 6-104178-4 | |
| 8 | 1.265 | 24 | 25 | 6-104178-3 | |
| 9 | 1.115 | 21 | 22 | 6-104178-2 | |
| 10 | 1.015 | 19 | 20 | 6-104178-1 | |
| 11 | .865 | 16 | 17 | 6-104178-0 | |
| 12 | .765 | 14 | 15 | 5-104178-9 | |
| 13 | .665 | 12 | 13 | 5-104178-8 | |
| 14 | .615 | 11 | 12 | 5-104178-7 | |
| 15 | .515 | 9 | 10 | 5-104178-6 | |
| 16 | .415 | 7 | 8 | 5-104178-5 | |
| 17 | .365 | 6 | 7 | 5-104178-4 | |
| 18 | .315 | 5 | 6 | 5-104178-3 | |
| 19 | .265 | 4 | 5 | 5-104178-2 | |
| 20 | .215 | 3 | 4 | 5-104178-1 | |
| 21 | 1.315 | 25 | 26 | 2-104178-0 | |
| 22 | OBSOLETE | 2.515 | 49 | 50 | 1-104178-9 |
| 23 | OBSOLETE | 2.265 | 44 | 45 | 1-104178-8 |
| 24 | OBSOLETE | 2.015 | 39 | 40 | 1-104178-7 |
| 25 | OBSOLETE | 1.765 | 34 | 35 | 1-104178-6 |
| 26 | OBSOLETE | 1.515 | 29 | 30 | 1-104178-5 |
| 27 | OBSOLETE | 1.365 | 26 | 27 | 1-104178-4 |
| 28 | OBSOLETE | 1.265 | 24 | 25 | 1-104178-3 |
| 29 | OBSOLETE | 1.115 | 21 | 22 | 1-104178-2 |
| 30 | OBSOLETE | 1.015 | 19 | 20 | 1-104178-1 |
| 31 | OBSOLETE | .865 | 16 | 17 | 1-104178-0 |
| 32 | OBSOLETE | .765 | 14 | 15 | 104178-9 |
| 33 | OBSOLETE | .665 | 12 | 13 | 104178-8 |
| 34 | OBSOLETE | .615 | 11 | 12 | 104178-7 |
| 35 | OBSOLETE | .515 | 9 | 10 | 104178-6 |
| 36 | OBSOLETE | .415 | 7 | 8 | 104178-5 |
| 37 | OBSOLETE | .365 | 6 | 7 | 104178-4 |
| 38 | OBSOLETE | .315 | 5 | 6 | 104178-3 |
| 39 | OBSOLETE | .265 | 4 | 5 | 104178-2 |
| 40 | OBSOLETE | .215 | 3 | 4 | 104178-1 |
| | B | A | NO OF POSN | PART NUMBER | |

| | | | |
|--|-------------------------------|---|---------|
| DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON: | DR 10-3-88 D CLOUSER | AMP INCORPORATED Harrisburg, Pa. 17105 | |
| 2 PLC DEC ± | CHK 10-3-88 T ZOLA | | |
| 3 PLC DEC ± .005 | APPD 10-3-88 T ZOLA | NAME | |
| ANGLES ± - | APPD 10-3-88 C SNYDER | HEADER ASSEMBLY, VERTICAL, UNSHROUDED, SINGLE ROW, AMPMODU® System 50 | |
| MATERIAL | PRODUCT SPEC 108-1093 | SIZE | FSCM NO |
| HOUSING: THERMOPLASTIC COLOR-BLACK | APPLICATION SPEC 114-25031 | D | 00779 |
| CONTACT: COPPER ALLOY | WEIGHT | DRAWING NO | 104178 |
| FINISH | | SCALE | 5:1 |
| SEE TABLE | | SHEET | 1 OF 1 |